

SB, New type of belt, BG 245 H4, BG 375 H5, BG 375 H6, 2020-09

SYMPTOM/DESCRIPTION

Between July and October 2019 the drive belt used in BG 245 and BG 375 was Continental XPA 732. It has been found that the performance of this belt is not satisfactory and in some cases in combination with other factors there are features of the machine that might not work properly. In order to improve safety, performance and operator comfort this belt has been replaced with a new type; 599133901.

AFFECTED UNITS

Model	PNC	Serial number	
		From	To
BG245	967929301	20191000352	20193502106
BG375	967929001		
	967928901		

Affected are also spare parts that have been bought in the period July – October 2019. To avoid confusion the belt present on the machine can be identified also visually; Continental XPA 732 is coggd, with a blue back (flat surface).

CORRECTIVE ACTION

Machines equipped with Continental XPA 732 (supplied installed on the machine or installed as a spare part) need to have their belts changed to new type 599133901.

PROCEDURE

Sequence of operations that need to be carried out in order to change the drivebelt is described in section “Additional information” below.

Note: if the change is done on a machine that is still packed on a pallet (with a folded and detached handle); first assemble the handle.

PARTS INFORMATION

- V-belt PN 599133901 needs to be ordered.
- Scrap parts in local stock.
- Update products in local stock.

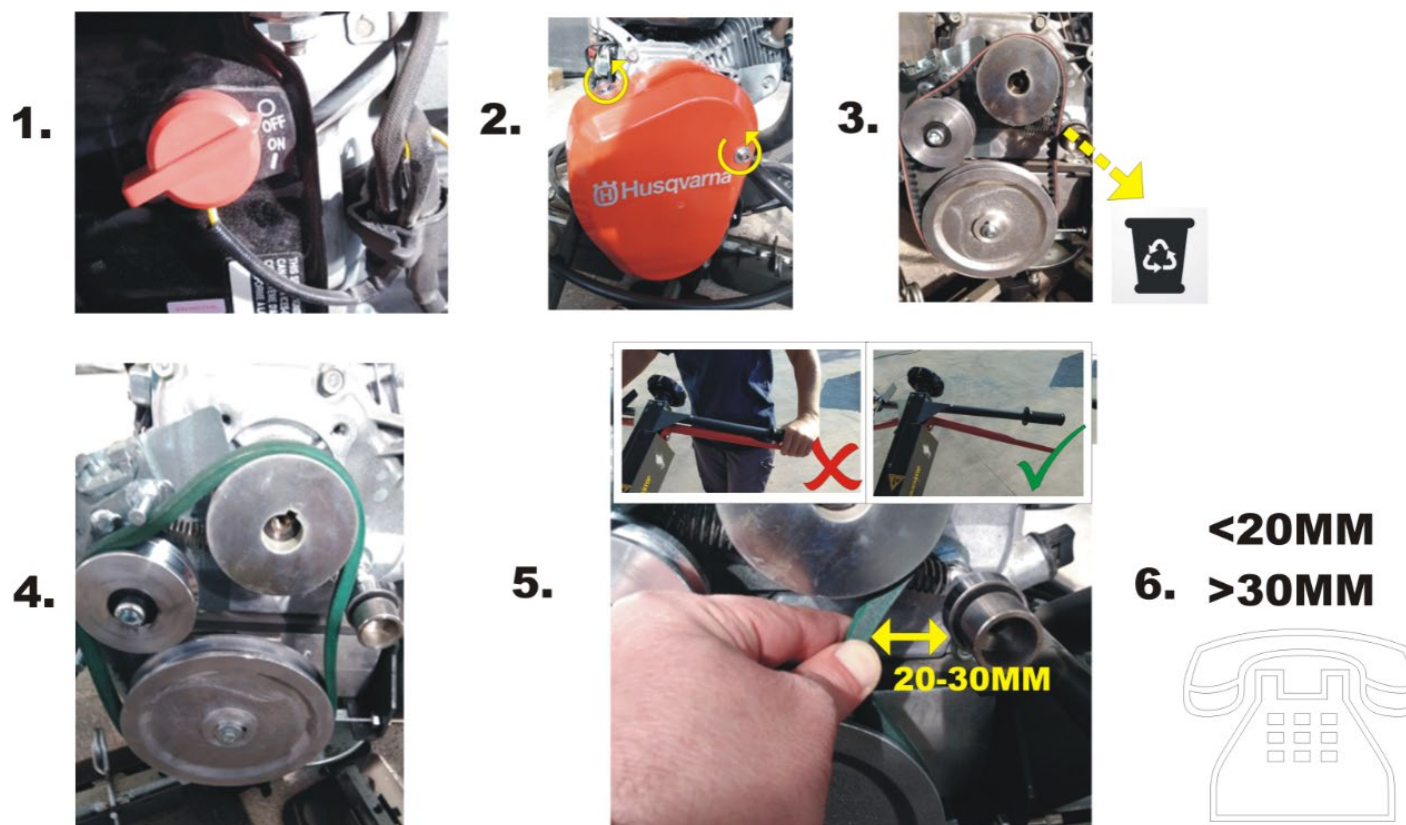
It is recommended to localize the affected machines and update as soon as possible. As the replacement is very easy there might not be a particular need to recall; the belt can be changed even on the jobsite. Only one tool is needed to remove the cover.

WARRANTY INFORMATION

The normal warranty policy applies.

ADDITIONAL INFORMATION

BELT REPLACEMENT



1. Make sure the machine is not running and the engine is switched off.
2. Remove the cover, undo the 2 screws holding the cover using Allen key 6mm.
3. Remove and scrap the old belt (no tools needed).
4. Install the new belt (no tools needed).
5. Test the slack until the QuickStop lever is released, should be between 20-30mm.
6. If the slack is more than 30 mm or less than 20 mm; call your local Husqvarna service center.

Revision History

Rev.	Date	Order id.	Description
A	2020-09	SB-5912	Created