

## SB, Recommended Part List, DM200, DM220, DM230, DM400, DM430, DM540i, DM700, 2022-06

### SYMPTOM/DESCRIPTION

The below parts are recommended to setup in an initial local spare parts stock when introducing any of the DM200, DM220, DM230, DM400, DM430 and DM700 model. The quantity of each part number to setup in the local stock depends on the amount of saws on the market, but the recommendation below is based on a fleet of 10 machines sold during the first 12 months

#### DM200

| Article no. | Description  | Qty | IPL page title           | IPL pos. no. |
|-------------|--------------|-----|--------------------------|--------------|
| 503266003   | COUPLER      | 1   | GEARBOX                  | 40           |
| 503266004   | COUPLER      | 1   | GEARBOX                  | 40           |
| 543052780   | O-RING       | 1   | MOTOR                    | 6            |
| 599773301   | CLUTCH ASSY  | 1   | MOTOR                    | 10           |
| 599778401   | CARBON BRUSH | 4   | REAR HANDLE & ELECTRICAL | 12           |
| 599778402   | CARBON BRUSH | 4   | REAR HANDLE & ELECTRICAL | 12           |

#### DM220

| Article no. | Description  | Qty | IPL page title | IPL pos. no. |
|-------------|--------------|-----|----------------|--------------|
| 587362503   | CLUTCH ASSY  | 2   | GEAR BOX 2     | 15           |
| 582590401   | RADIAL SEAL  | 1   | MOTOR 1        | 8            |
| 506225805   | CARBON BRUSH | 4   | MOTOR 2        | 12           |
| 501072201   | HOSE ASSY    | 1   | ACCESSORIES    | 9            |

#### DM230

| Article no. | Description  | Qty | IPL page title | IPL pos. no. |
|-------------|--------------|-----|----------------|--------------|
| 586812101   | SEALING      | 2   | GEAR BOX 1     | 4            |
| 501072201   | HOSE ASSY    | 1   | GEAR BOX 1     | 14           |
| 505576504   | ROTOR        | 1   | MOTOR 1        | 1            |
| 505576604   | ROTOR        | 1   | MOTOR 1        | 1            |
| 503263029   | O-RING       | 1   | MOTOR 1        | 6            |
| 586912101   | SEALING      | 1   | MOTOR 1        | 7            |
| 506225805   | CARBON BRUSH | 4   | MOTOR 2        | 10           |
| 587362503   | CLUTCH ASSY  | 1   | GEAR BOX 2     | 2            |

**DM400/DM430**

| Article no. | Description  | Qty | IPL page title        | IPL pos. no. |
|-------------|--------------|-----|-----------------------|--------------|
| 598732801   | HOSE ASSY    | 1   | GEARBOX A DM400/DM430 | 12           |
| 598775201   | CLUTCH ASSY  | 1   | GEARBOX B DM400       | 7            |
| 598734401   | O-RING       | 1   | GEARBOX B DM400       | 10           |
| 598775201   | CLUTCH ASSY  | 1   | GEARBOX B DM430       | 7            |
| 598734401   | O-RING       | 2   | GEARBOX B DM430       | 10           |
| 598736401   | CARBON BRUSH | 4   | MOTOR                 | 13           |
| 598736402   | CARBON BRUSH | 4   | MOTOR                 | 13           |
| 575808101   | WEDGE        | 1   | MOTOR BRACKET         | 2            |

**DM700**

| Article no. | Description  | Qty | IPL page title | IPL pos. no. |
|-------------|--------------|-----|----------------|--------------|
| 525395001   | GASKET       | 1   | GEARBOX        | 6            |
| 502496302   | SEALING RING | 1   | GEARBOX        | 8            |
| 575808101   | WEDGE        | 1   | GEARBOX        | 22           |
| 738220629   | BALL BEARING | 1   | GEARS          | 4            |
| 577558301   | KIT          | 1   | GEARS          | 9            |
| 501072201   | HOSE ASSY    | 1   | MOTOR          | 1            |
| 577758203   | HOSE CLAMP   | 1   | MOTOR          | 14           |
| 584390201   | GUIDE WASHER | 1   | MOTOR          | 15           |
| 501981002   | SCREW ITXSCM | 1   | REAR HANDLE    | 9            |
| 595018802   | WIRING ASSY  | 1   | REAR HANDLE    | 10           |

**DM540i**

| Article no. | Description | Qty | IPL page title | IPL pos. no. |
|-------------|-------------|-----|----------------|--------------|
| 543052771   | SEAL        | 2   | GEARBOX        | 15           |
| 543052780   | O-RING      | 1   | MOTOR          | 3            |
| 543052769   | SEAL        | 1   | MOTOR          | 11           |
| 534113801   | CLUTCH ASSY | 1   | MOTOR          | 12           |

**Revision History**

| Rev. | Date    | Order id. | Description |
|------|---------|-----------|-------------|
| A    | 2022-06 | 00020802  | Created     |